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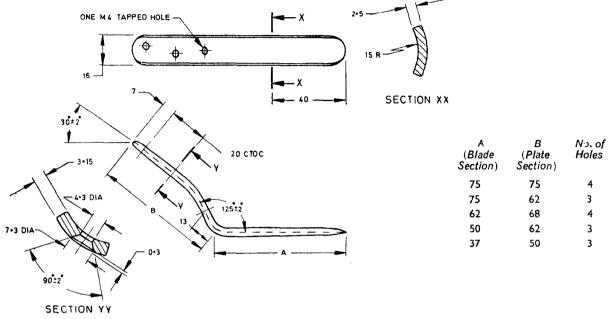
Orthopaedic Instruments and Accessories Sectional Committee, CPDC 24 [Ref : Doc : CPDC 24(301)]

## Reprography Unit, BIS, New Delhi, India

## Indian Standard

## SPECIFICATION FOR BLADE PLATE, BLOUNT TYPE

- 1. Scope Dimensions and requirements for Blount type blade plate suitable for 4-mm diameter screws.
- 2. Shape and Dimensions -- As shown in Fig. 1.



All dimensions in millimetres.

FIG. 1 BLADE PLATE, BLOUNT TYPE

- 3. Material Shall be according to 3 of IS: 5347-1969\*.
- 4. Manufacture, Workmanship and Finish The blade plate, Blount type, shall be in five sizes as given in Fig. 1. The plate section shall have an inflexion of 25°. The plate shall be pressed in one piece. The centre line of both wings shall lie in one plane. The free holes shall be countersunk and the threaded hole shall have the threads well-defined without any burrs. The leading end shall be semi-sharp. The holes shall be uniform in shape and symmetrically staggered on the plate portion.
- 4.1 Each plate shall be free from cracks, draw marks, pits, burrs, surface contamination and impregnated foreign particles. The plates shall be passivated and polished bright to give a mirror or satin finish.
- 5. Corrosion Resistance Test Shall be according to 6.1 of IS: 5347-1969\*.
- 6. Radiological Test Shall be according to 6.2 of IS: 5347-1969\*.
- 7. Marking Shall be according to 5.1 of IS: 5347-1969\*.
- 7.1 Certification Marking Details available with the Bureau of Indian Standards.
- 8. Packing —The plates may be packed as agreed to between the purchaser and the supplier. However, it is recommended that each plate may be wrapped in polyethylene bag or in wax paper and then packed in cartons.
  - \*General requirements of metal surgical implants.

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